

How to build V81-V85



FOR VOLVO CARS MANUFACTURING – HOW TO BUILD V81-V85

October 2023

Only when this packaging instruction is followed and with PacsOn International AB specified original articles, the unit is valid for load with 300 kg for overseas transport. If the load is higher, please contact Volvo Cars or PacsOn International AB for support. Units identified as not following this assembly instruction and found broken, will be subject for claim and parts damaged will consequently be charged back to the supplier.

- 1 Special pallet.
It is not possible to use standard pallets.



- 2 Turn the container around and put it on the pallet. The corners on the container will be fixed over pallet in all four corners.



- 3A Mandatory!
Push all four corners on the container, stick the corner lists through the holes.
Note! Not applicable on V81 where you instead fold the sides inwards.



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- 3B The corner lists shall be standing at the corners of the pallet.



- 4 Optionally!
To protect against dust and moist from below and to prevent small parts from falling through you can choose to use our pallet spacer with article number 2138493.



- 5 Turn the lid upside down, fold the edges and lock all four corners.



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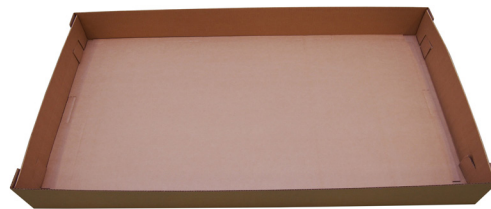
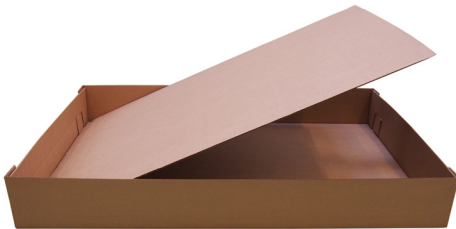


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- 6 Mandatory!
Put the lid sheet, article number 2138492 into the lid and push it to lock.



- 7 Put the lid over the container and strap it with two straps, use marks on the box as guideline.





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1 PCE + 1 PCE + 4 PCS + 1 PCE + 1 PCE =

2067942 + V81 2138494, V82 2138490, V83 2138495, V84 2138489, V85 2138496 + V82 2037792, V83 2040732, V84 2040233, V85 2037790 + V81 2138497, V82-V85 2138491 + 2138492 =

Observe! You must add one lid sheet 2138492 into lid 2138491.

Name	Art.No	Inside	Outside	MOQ
New Pallet V81-V85/ V10-V12	2067942	-	1140x790x135	13
Container V81	2138494	1099x750x195	1127x778x195	120
Container V82	2138490	1113x764x390	1127x778x397	120
Container corner list L2 / V-assort. size 2	2037792	-	416x48x19	320
Container V83	2138495	1113x764x585	1127x778x592	80
Container corner list L3 / V-assort. size 3	2040732	-	611x48x19	320
Container V84	2138489	1113x764x780	1127x778x787	80
Container corner list L4 / V-assort. size 4	2040233	-	806x48x19	320
Container V85	2138496	1113x764x975	1127x787x982	80
Container corner list L5 / V-assort. size 5	2037790	-	1001x48x19	320
Palletspacer cardboard V-8+V4+V5	2138493	-	1111x762x4	240
Container lid V81	2138497	1128x782x50	1140x790x55	208
Container lid V82-V85	2138491	1128x782x150	1140x790x154	240
Container lid sheet V81-V85	2138492	-	1128x782x7	240

