

# How to build V52-V54



FOR VOLVO CARS MANUFACTURING – HOW TO BUILD V52-V54

October 2023

Only when this packaging instruction is followed and with PacsOn International AB specified original articles, the unit is valid for load with 300 kg for overseas transport. If the load is higher, please contact Volvo Cars or PacsOn International AB for support. Units identified as not following this assembly instruction and found broken, will be subject for claim and parts damaged will consequently be charged back to the supplier.

- 1 Special pallet.  
It is not possible to use standard pallets.



- 2 Turn the container around and put it on the pallet. The corners of the container will be fixed over pallet in all four corners.



- 3A Mandatory!  
Push all four corners of the container, stick the corner lists through the holes.



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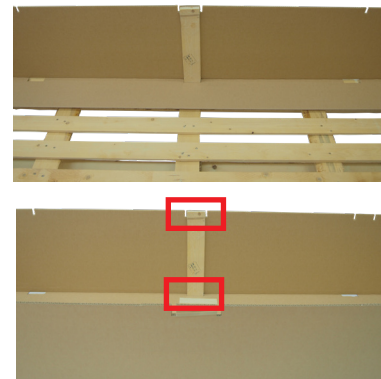
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- 3B The corner lists shall be standing at the corners of the pallet.

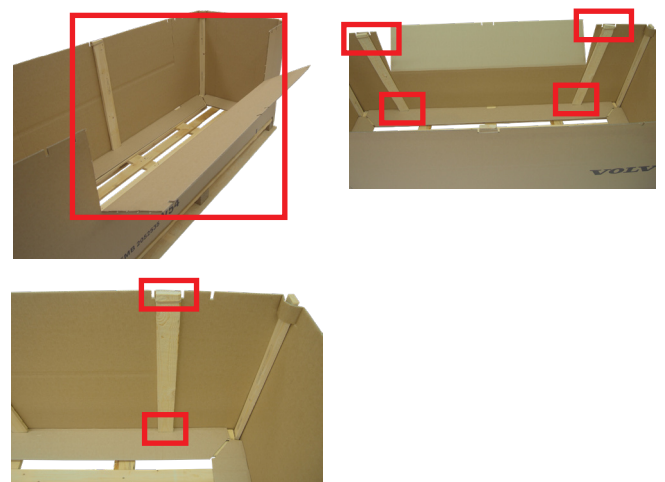


- 4 Mandatory!  
For V52, and for V53 and V54 if the side opening is not used, put one side support in the center hole on both sides of the container and lock it with the support holder rubber band. You need two support holder rubber bands and two side supports.



- 5 Mandatory!  
If using the opening.

If the opening will be unsealed during packaging, put the side support to the side and lock it with the support holder. When closing the opening, move the side support to middle and secure the plank over the edge of the opening. You need four support holders rubber bands and four side supports.



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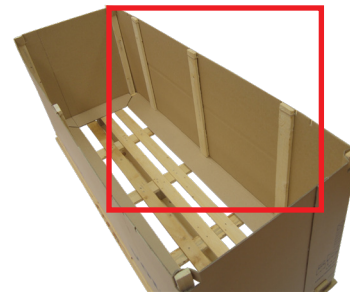


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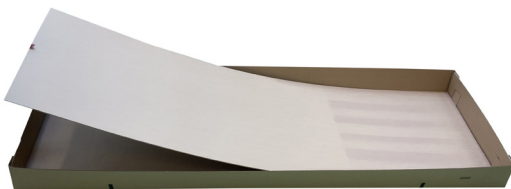
- 6 Put one side support in the middle hole at the center of the opening, there shall be 3 side supports at this side when the opening has been opened.



- 7 Turn the lid upside down, fold the edges and lock all four corners.



- 8 Mandatory!  
Put the lid sheet, article number 2049403 into the lid and push it to lock.



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- 9 Put the lid over the container and strap it with two straps, use marks on the box as guideline.





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1 PCE      1 PCE      4 PCS      1 PCE      1 PCE      2 or 4 PCS      2 or 4 PCS

2049539      V52 2052534  
V53 2049400  
V54 2052535      V52 2037792  
V53 2040732  
V54 2040233      2049402      2049403      V52 2040736  
V53 2040737  
V54 2040738      6769376

Observe! You must add one lid sheet 2049403 into lid 2049402.

Name	Art.No	Inside	Outside	MOQ
Wooden Pallet V5	2049539	-	2280x790x138	13
Container V52	2052534	2254x764x390	2268x778x397	52
Corner support Height 2	2037792	-	416x48x19	208
Side support Height 2	2040736	-	394x75x19	208
Container V53	2049400	2254x764x585	2268x778x592	52
Corner support Height 3	2040732	-	611x48x19	208
Side support Height 3	6769155	-	589x75x19	208
Container V54	2052535	2254x764x780	2268x778x787	52
Corner support Height 4	2040233	-	806x48x19	208
Side support Height 4	2040738	-	784x75x19	208
Containerlid V5	2049402	2268x782x150	2280x790x154	104
Container Lid Sheet V5	2049403	-	2268x762	208
Support holder Rubber band 74	6769376	-	-	220
Palletspacer cardboard V-8+V4+V5*	2041593	-	1111x762	208

\*2 pcs of article 2041593 is required for a complete layer.

